

# MCL1005-470-R Datasheet



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DiGi Electronics Part Number	MCL1005-470-R-DG
Manufacturer	<a href="#">Eaton - Electronics Division</a>
Manufacturer Product Number	MCL1005-470-R
Description	FIXED IND 47NH 200MA 1.1 OHM SMD
Detailed Description	47 nH Unshielded Multilayer Inductor 200 mA 1.10 hm Max 0402 (1005 Metric)



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## Purchase and inquiry

Manufacturer Product Number:

MCL1005-470-R

Series:

MCL1005

Type:

Multilayer

Inductance:

47 nH

Current Rating (Amps):

200 mA

Shielding:

Unshielded

Q @ Freq:

8 @ 100MHz

Ratings:

-

Inductance Frequency - Test:

100 MHz

Mounting Type:

Surface Mount

Supplier Device Package:

0402

Height - Seated (Max):

0.026" (0.65mm)

Manufacturer:

Eaton - Electronics Division

Product Status:

Active

Material - Core:

-

Tolerance:

±5%

Current - Saturation (Isat):

-

DC Resistance (DCR):

1.10hm Max

Frequency - Self Resonant:

1GHz

Operating Temperature:

-55°C ~ 125°C

Features:

-

Package / Case:

0402 (1005 Metric)

Size / Dimension:

0.039" L x 0.020" W (1.00mm x 0.50mm)

## Environmental & Export classification

RoHS Status:

ROHS3 Compliant

REACH Status:

REACH Unaffected

HTSUS:

8504.50.8000

Moisture Sensitivity Level (MSL):

1 (Unlimited)

ECCN:

EAR99

# MCL1005

## Multilayer chip inductor



### Product features

- 0402 (1005 metric) package
- High self resonant frequency (SRF)
- Multilayer monolithic construction yields high reliability
- Suitable for wave and reflow soldering
- Inductance range from 1.0 nH to 360 nH
- Moisture sensitivity level (MSL): 1

### Applications

- Industrial connectivity (IoT)
- Wireless communications
  - Bluetooth
  - WiFi
  - Antenna
- Machine-to-machine (M2M)
- Mobile phones
- Wearable devices
- Wireless LAN
- Computing/gaming consoles
- Broadband components
- RF transceiver modules

### Environmental data

- Operating temperature range: -55 °C to +125 °C (ambient plus self-temperature rise)
- Solder reflow temperature: J-STD-020 (latest revision) compliant



## Product specifications

Part number	OCL (nH) $\pm 5\%$	I Rated (mA) maximum	DCR ( $\Omega$ ) maximum @ +25°C	SRF (MHz) minimum	Q (minimum)	Test frequency (MHz)	Test voltage (mV)
MCL1005-1R0-R	1.0 $\pm 0.3$ nH	400	0.10	10000	8	100	50
MCL1005-1R1-R	1.1 $\pm 0.3$ nH	400	0.10	10000	8	100	50
MCL1005-1R2-R	1.2 $\pm 0.3$ nH	400	0.10	10000	8	100	50
MCL1005-1R3-R	1.3 $\pm 0.3$ nH	400	0.10	10000	8	100	50
MCL1005-1R5-R	1.5 $\pm 0.3$ nH	300	0.10	6000	8	100	50
MCL1005-1R6-R	1.6 $\pm 0.3$ nH	300	0.12	6000	8	100	50
MCL1005-1R8-R	1.8 $\pm 0.3$ nH	300	0.12	6000	8	100	50
MCL1005-2R0-R	2.0 $\pm 0.3$ nH	300	0.15	6000	8	100	50
MCL1005-2R2-R	2.2 $\pm 0.3$ nH	300	0.15	6000	8	100	50
MCL1005-2R4-R	2.4 $\pm 0.3$ nH	300	0.15	6000	8	100	50
MCL1005-2R7-R	2.7 $\pm 0.3$ nH	300	0.15	6000	8	100	50
MCL1005-3R0-R	3.0 $\pm 0.3$ nH	300	0.20	6000	8	100	50
MCL1005-3R3-R	3.3 $\pm 0.3$ nH	300	0.20	6000	8	100	50
MCL1005-3R6-R	3.6 $\pm 0.3$ nH	300	0.20	4000	8	100	50
MCL1005-3R9-R	3.9 $\pm 0.3$ nH	300	0.20	4000	8	100	50
MCL1005-4R3-R	4.3 $\pm 0.3$ nH	300	0.20	4000	8	100	50
MCL1005-4R7-R	4.7 $\pm 0.3$ nH	300	0.25	4000	8	100	50
MCL1005-5R1-R	5.1 $\pm 0.3$ nH	300	0.25	4000	8	100	50
MCL1005-5R6-R	5.6 $\pm 0.3$ nH	300	0.25	4000	8	100	50
MCL1005-6R2-R	6.2 $\pm 0.3$ nH	300	0.30	3900	8	100	50
MCL1005-6R8-R	6.8	300	0.30	3900	8	100	50
MCL1005-7R5-R	7.5	300	0.40	3700	8	100	50
MCL1005-8R2-R	8.2	300	0.40	3600	8	100	50
MCL1005-9R1-R	9.1	300	0.40	3400	8	100	50
MCL1005-100-R	10	300	0.40	3200	8	100	50
MCL1005-120-R	12	300	0.50	2700	8	100	50
MCL1005-150-R	15	300	0.50	2300	8	100	50
MCL1005-180-R	18	300	0.60	2100	8	100	50
MCL1005-200-R	20	300	0.60	2000	8	100	50
MCL1005-220-R	22	300	0.60	1900	8	100	50
MCL1005-270-R	27	300	0.70	1600	8	100	50
MCL1005-330-R	33	200	0.80	1300	8	100	50
MCL1005-390-R	39	200	1.00	1200	8	100	50
MCL1005-430-R	43	200	1.10	1100	8	100	50
MCL1005-470-R	47	200	1.10	1000	8	100	50
MCL1005-560-R	56	200	1.20	750	8	100	50
MCL1005-680-R	68	180	1.40	750	8	100	50
MCL1005-820-R	82	150	2.40	750	8	100	50
MCL1005-101-R	100	150	2.60	700	8	100	50

1. Test frequency and voltage are for OCL and Q at +25 °C

2. Resistance to soldering heat: +260  $\pm 5$  °C for 10  $\pm 1$  second3. At low temperature resistance (-55  $\pm 2$ °C) the inductance change is within  $\pm 10\%$  and the Q within  $\pm 20\%$ 4. At high temperature resistance (+125  $\pm 2$ °C) the inductance change is within  $\pm 10\%$  and the Q within  $\pm 20\%$ 5. At high temperature load (+125  $\pm 2$ °C) the inductance change is within  $\pm 10\%$  and the Q within  $\pm 20\%$ 

6. Rated I: When rated I is applied to the product, self-temperature rise will be 40 °C or less.

7. Part Number Definition: MCL1005-xxx-R

MCL1005 = Product code and size

xxx= inductance value in nH, R= decimal point,

If no R is present then last character equals number of zeros

-R suffix = RoHS compliant

# MCL1005

## Multilayer chip inductor

Technical Data 10925  
Effective June 2019

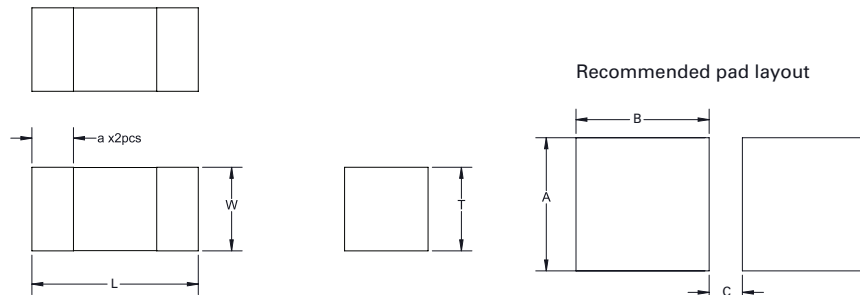
### Product specifications

Part number	OCL (nH) $\pm 5\%$	I Rated (mA) maximum	DCR ( $\Omega$ ) maximum @ +25°C	SRF (MHz) minimum	Q (minimum)	Test frequency (MHz)	Test voltage (mV)
MCL1005-121-R	120	150	2.80	600	8	100	50
MCL1005-151-R	150	100	3.20	550	8	100	50
MCL1005-181-R	180	100	3.70	500	8	100	50
MCL1005-221-R	220	100	4.00	450	8	100	50
MCL1005-271-R	270	100	4.50	400	8	100	50
MCL1005-331-R	330	50	7.00	350	6	50	50
MCL1005-361-R	360	50	7.50	300	6	50	50

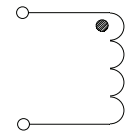
1. Test frequency and voltage are for OCL and Q at +25 °C
2. Resistance to soldering heat: +260  $\pm 5$  °C for 10  $\pm 1$  second
3. At low temperature resistance (-55  $\pm 2$ °C) the inductance change is within  $\pm 10\%$  and the Q within  $\pm 20\%$
4. At high temperature resistance (+125  $\pm 2$ °C) the inductance change is within  $\pm 10\%$  and the Q within  $\pm 20\%$

5. At high temperature load (+125  $\pm 2$ °C) the inductance change is within  $\pm 10\%$  and the Q within  $\pm 20\%$
6. Rated I: When rated I is applied to the product, self-temperature rise will be 40 °C or less.
7. Part Number Definition: MCL1005-xxx-R  
MCL1005 = Product code and size  
xxx= inductance value in nH, R= decimal point,  
If no R is present then last character equals number of zeros  
-R suffix = RoHS compliant

### Dimensions (mm)



### Schematic



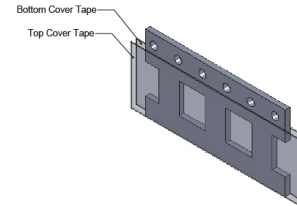
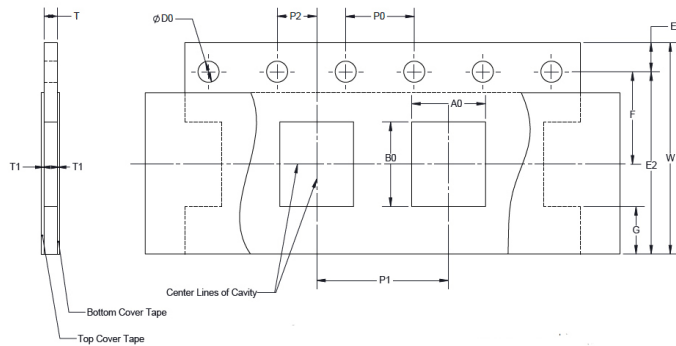
Part Number	L	W	T	a	A	B	C
MCL1005-xxx-R	1.0 $\pm 0.15$	0.50 $\pm 0.15$	0.50 $\pm 0.15$	0.25 $\pm 0.10$	0.85 $\pm 0.10$	0.8 $\pm 0.10$	0.2 $\pm 0.10$

No part marking  
All soldering surfaces to be coplanar within 0.1 millimeters  
Tolerances are  $\pm 0.2$  millimeters unless stated otherwise  
Pad layout tolerances are  $\pm 0.1$  millimeters unless stated otherwise  
Do not route traces or vias underneath the inductor

**Packaging information (mm)**

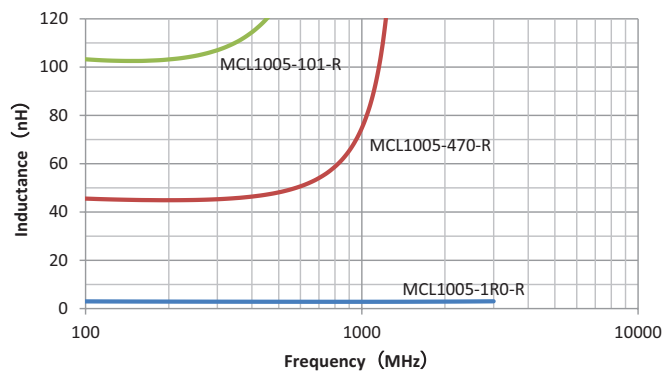
Drawing not to scale

Supplied in tape and reel packaging, 10000 parts per 7" diameter reel

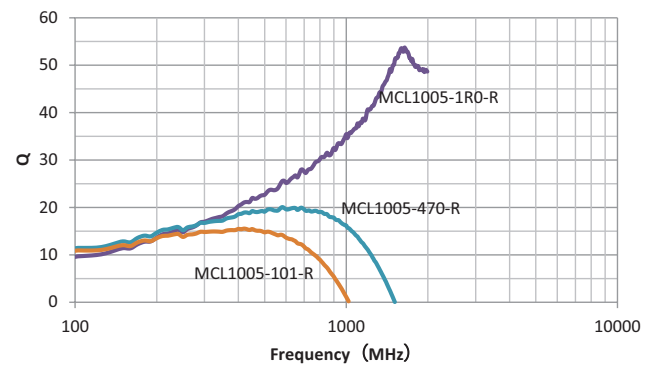


W ±0.3	8.00
F ±0.05	3.50
E1 ±0.10	1.75
E2 Min	6.25
P0 ±0.10	4.00
P1 ±0.05	2.00
P2 ±0.1	2.00
D0 +0.10/-0	1.50
A0	0.65 ±0.10
B0	1.15 ±0.10
T Max	0.8
T1 Max	na

**Inductance vs frequency**



**Q vs frequency**



Solder reflow profile

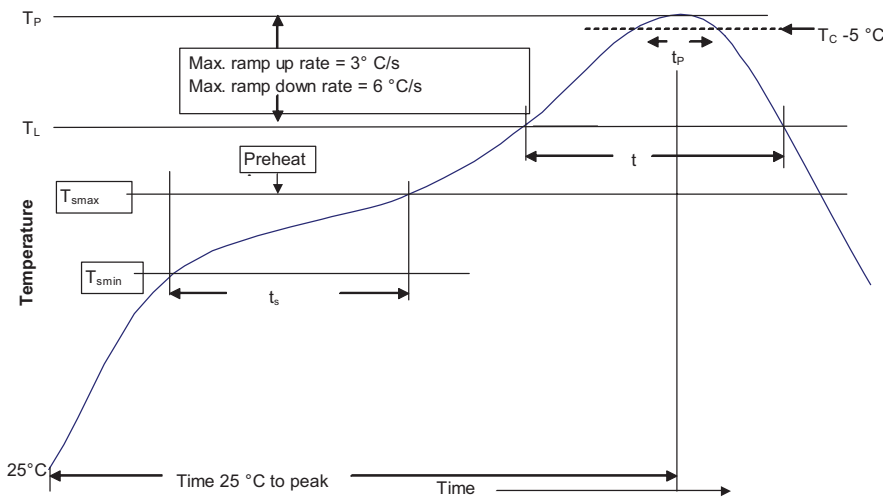


Table 1 - Standard SnPb solder ( $T_c$ )

Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> ≥350
<2.5 mm)	235 °C	220 °C
≥2.5 mm	220 °C	220 °C

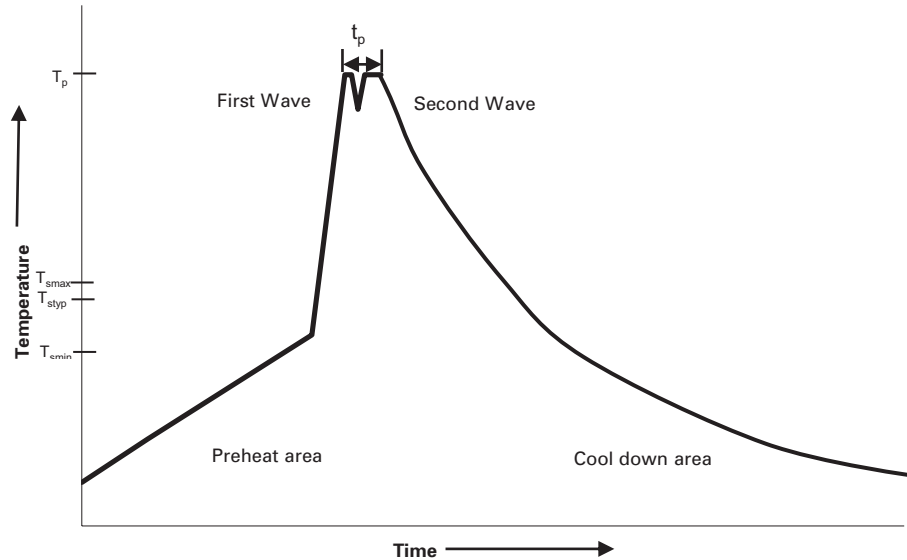
Table 2 - Lead (Pb) free solder ( $T_c$ )

Package thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350 - 2000	Volume mm <sup>3</sup> >2000
<1.6 mm	260 °C	260 °C	260 °C
1.6 – 2.5 mm	260 °C	250 °C	245 °C
>2.5 mm	250 °C	245 °C	245 °C

Reference J-STD-020

Profile feature	Standard SnPb solder	Lead (Pb) free solder
Preheat and soak		
• Temperature min. ( $T_{smin}$ )	100 °C	150 °C
• Temperature max. ( $T_{smax}$ )	150 °C	200 °C
• Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )	60-120 seconds	60-120 seconds
Average ramp up rate $T_{smax}$ to $T_p$	3 °C/ second max.	3 °C/ second max.
Liquidous temperature ( $T_L$ )	183 °C	217 °C
Time at liquidous ( $t_L$ )	60-150 seconds	60-150 seconds
Peak package body temperature ( $T_p$ )*	Table 1	Table 2
Time ( $t_p$ )** within 5 °C of the specified classification temperature ( $T_c$ )	10 seconds**	10 seconds**
Average ramp-down rate ( $T_p$ to $T_{smax}$ )	6 °C/ second max.	6 °C/ second max.
Time 25 °C to peak temperature	6 minutes max.	8 minutes max.

\* Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.  
 \*\* Tolerance for time at peak profile temperature ( $t_p$ ) is defined as a supplier minimum and a user maximum.

**Wave solder profile****Reference EN 61760-1:2006**

Profile feature	Standard SnPb solder	Lead (Pb) free solder
Preheat		
• Temperature min. (T <sub>smin</sub> )	100 °C	100 °C
• Temperature typ. (T <sub>styp</sub> )	120 °C	120 °C
• Temperature max. (T <sub>smax</sub> )	130 °C	130 °C
• Time (T <sub>smin</sub> to T <sub>smax</sub> ) (t <sub>s</sub> )	70 seconds	70 seconds
Δ preheat to max Temperature	150 °C max.	150 °C max.
Peak temperature (T <sub>p</sub> )*	235 °C – 260 °C	250 °C – 260 °C
Time at peak temperature (t <sub>p</sub> )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave
Ramp-down rate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max
Time 25 °C to 25 °C	4 minutes	4 minutes

**Manual solder**

+350 °C, 4-5 seconds. (by soldering iron), generally manual, hand soldering is not recommended.

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