

UM3491EESE Datasheet



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DiGi Electronics Part Number UM3491EESE-DG

Manufacturer Union Semiconductor International Limited

Manufacturer Product Number UM3491EESE

Description IC TRANSCEIVER FULL 1/1 14SOP

Detailed Description 1/1 Transceiver Full RS422 14-SOP



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Purchase and inquiry

Manufacturer Product Number:	Manufacturer:
UM3491EESE	Union Semiconductor International Limited
Series:	Product Status:
-	Active
Type:	Protocol:
Transceiver	RS422
Number of Drivers/Receivers:	Duplex:
1/1	Full
Receiver Hysteresis:	Data Rate:
100 mV	10Mbps
Voltage - Supply:	Operating Temperature:
3.135V ~ 3.465V	-40°C ~ 85°C (TA)
Mounting Type:	Package / Case:
Surface Mount	14-SOIC (0.154", 3.90mm Width)
Supplier Device Package:	
14-SOP	

Environmental & Export classification

8542.39.0001

RoHS Status:	Moisture Sensitivity Level (MSL):
ROHS3 Compliant	3 (168 Hours)
REACH Status:	ECCN:
REACH Unaffected	EAR99
HTSUS:	



+3.3V Low Power, ±15kV ESD-Protected, Fail-Safe, RS-422 Transceivers

UM3488EESA SOP8 UM3488EEPA DIP8 UM3491EESE SOP14 UM3491EEPE DIP14

General Description

The UM3488/UM3491 is $\pm 15 \mathrm{kV}$ electrostatic discharge (ESD)-protected, high-speed transceivers for RS-422 communication that contain one driver and one receiver. The UM3491 contains an additional receiver and driver enable control. The device features fail-safe circuitry, which guarantees a logic-high receiver output when the receiver inputs are open or shorted. This means that the receiver output will be a logic high if all transmitters on a terminated bus are disabled (high impedance). The UM3488/UM3491 allows transmit speeds up to 10Mbps. The device features enhanced ESD protection. All transmitter outputs and receiver inputs are protected to $\pm 15 \mathrm{kV}$ using the Human Body Model.

These transceivers typically draw $180\mu A$ of supply current when unloaded, or when fully loaded with the drivers disabled.

The device has a 1/8-unit-load receiver input impedance that allows up to 256 transceivers on the bus. The UM3488/UM3491 is intended for full-duplex communications.

Applications

- RS-422 Communications
- Level Translators
- Transceivers for EMI-Sensitive Applications
- Industrial-Control Local Area Networks

Features

- ESD Protection for RS-422 I/O Pins ±15kV, Human Body Model
- True Fail-Safe Receiver while Maintaining EIA/TIA-422 Compatibility
- Maximum Data Rate up to 10Mbps
- Error-Free Data Transmission
- 1nA Low-Current Shutdown Mode (UM3491)
- Allow up to 256 Transceivers on the Bus

Selector Guide

Part Number	Half/Full Duplex	Data Rate (Mbps)	Slew- Rate Limited	Low- Power Shutdown	Receiver/ Driver Enable	Quiescent Current (µA)	Transceivers On Bus	Pin Count
UM3488JE	ESE Un timp Semico	onductp0Interr	ation Al ¢iz nited	IC TRAN S (G IVER FU	LL 1/1 У во́Р	180	256	8
UM3491	full	10	Yes	Yes	Yes	180	256	14

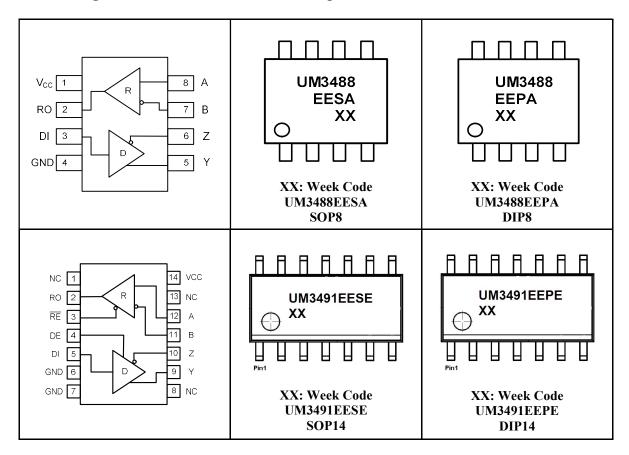
Ordering Information

Part Number	Temperature Range	Packaging Type	Shipping Qty
UM3488EESA	-40°C to +85°C	SOP8	3000pcs/13 Inch Tape & Reel
UM3488EEPA	-40°C to +85°C	DIP8	50pcs/Tube
UM3491EESE	-40°C to +85°C	SOP14	2500pcs/13 Inch Tape & Reel
UM3491EEPE	-40°C to +85°C	DIP14	25pcs/Tube



Pin Configurations

Top View



Absolute Maximum Ratings

Symbol	Parameter	Value	Unit
V_{CC}	Supply Voltage	+7	V
	Control Input Voltage (RE, DE)	-0.3V to (VCC + 0.3V)	V
	Driver Input Voltage (DI)	-0.3V to (VCC + 0.3V)	V
	Driver Output Voltage (Y, Z)	-7.5 to +12.5	V
	Receiver Input Voltage (A, B)	-7.5 to +12.5	V
	Receiver Output Voltage (RO)	-0.3V to (VCC + 0.3V)	V
	8-Pin SO (derate 9.09mW/°C above +70°C)	520	
UM3491EES	Uniog-Britic grateric IDTB- (iquatio i BcO But MC CECEB POLAG / + 1900)	727	
P_{D}	14-Pin Plastic DIP (derate 10.0mW/°C above +70°C)	800	mW
	14-Pin SO (derate 8.33mW/°C above +70°C)	667]
T_A	Ambient Temperature	-40 to +85	°C
$T_{\rm J}$	Junction Temperature	-40 to +150	°C
T_{STG}	Storage Temperature Range	-65 to +150	°C
$T_{ m L}$	Lead Temperature for Soldering 10 seconds	+300	°C



Thermal Information

Symbol	Thermal Metric	Value	UNIT	
		SOP8	110	
D	Junction to Ambient Thermal Resistance	SOP14	85	
R _θ JA	Junction to Ambient Thermal Resistance	DIP8	87	
		DIP14	63	
	Junction to Case Thermal Resistance	SOP8	54	°C/W
		SOP14	42	
R _в ус		DIP8	43	
		DIP14	37	

DC Electrical Characteristics

(V_{CC} = +3.3V \pm 5%, T_A = T_{MIN} to T_{MAX}, unless otherwise noted. Typical values are at V_{CC} = +3.3V and T_A = +25°C.) (Note 1)

Parameter	Symbol	Test Conditions		Min	Тур	Max	Unit
DRIVER							
Differential Driver Output (No Load)	V_{OD1}	Figu	re 3			V _{CC}	V
Differential Driver Output	$ m V_{OD2}$	Figure 3, F	$R = 50\Omega$	1.8		V_{CC}	V
Differential Driver Output	V_{OD3}	Figure 3, F	$R = 27\Omega$	1.3		V_{CC}	V
Change-in-Magnitude of Differential Output Voltage (Note 2)	$\Delta { m V}_{ m OD}$	Figure 3, $R = 50\Omega$				0.2	V
Driver Common-Mode Output Voltage	V_{OC}	Figure 3, $R = 50\Omega$				3.0	V
Input High Voltage	$ m V_{IH}$	DE, DI, RE		2.0			V
Input Low Voltage	$ m V_{IL}$	DE, DI,	RE			0.8	V
DI Input Hysteresis	V_{HYS}				100		mV
Driver Short-Circuit Output	ernati qn at Limited	-7V\leqVOUT\leqVCC		-250			mA
Current (Note 3)	·· V OD1 ·· ·	0V≤V _{OUT} ≤12V				250	ША
RECEIVER							
Input Current (A and B)	$ m I_{IN}$	$DE = GND,$ $V_{CC} = GND \text{ or}$ $3.465V$	$V_{IN} = 12V$			125	۸
input Current (A and B)	ΙΙΝ		$V_{IN} = -7V$			-75	μΑ
Receiver Differential Threshold Voltage	V_{TH}	-7V≤V _C	_M ≤12V	-200	-125	-50	mV

UM3488/UM3491

Receiver Input Hysteresis	ΔV_{TH}				25		mV
Receiver Output High Voltage	V_{OH}	$I_O = -4mA$,	$V_{ID} = -50 \text{mV}$	V _{CC} -0.4			V
Receiver Output Low Voltage	V_{OL}	$I_{\rm O} = 4 { m mA}, V$	$V_{\rm ID} = -200 \mathrm{mV}$			0.4	V
Three-State Output Current at Receiver	I_{OZR}	$0.4\mathrm{V} \leq \mathrm{V}_\mathrm{O} \leq 2.4\mathrm{V}$				±1	μΑ
Receiver Input Resistance	$R_{\rm IN}$	-7V≤V _{CM} ≤12V		96			kΩ
Receiver Output Short Circuit Current	I _{OSR}	0V≤V _{RO} ≤V _{CC}		±7		±95	mA
SUPPLY CURRENT							
Survey Course	ī	No load, DE	\overline{RE} = V_{CC}		20	60	4
Supply Current	$ m I_{CC}$	=DI=GND or V _{CC}	RE=GND		180	300	μA
Supply Current in Shutdown Mode	I _{SHDN}	$DE = GND, V_{RE} = V_{CC}$			0.001	10	μΑ
ESD Protection for Y, Z, A, B		Human B	ody Model		±15		kV

Note 1: All currents into the device are positive; all currents out of the device are negative. All voltages are referred to device ground unless otherwise noted.

Note 2: ΔV_{OD} and ΔV_{OC} are the changes in V_{OD} and V_{OC} , respectively, when the DI input changes state

Note 3: Maximum current level applies to peak current just prior to foldback-current limiting; minimum current level applies during current limiting.



Switching Characteristics

(V_{CC} = +3.3V ± 5%, T_A = T_{MIN} to T_{MAX} , unless otherwise noted. Typical values are at V_{CC} = +3.3V and T_A = +25°C.)

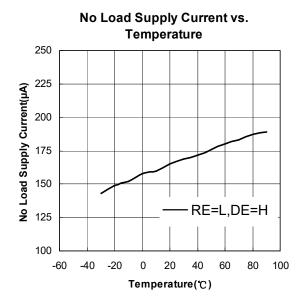
Parameter	Symbol	Test Conditions	Min	Тур	Max	Unit
D: 1 11 01 1	t_{DPLH}	Figures 5 and 7, $R_{DIFF} = 54\Omega$,	10	30	60	
Driver Input-to-Output	t_{DPHL}	$C_{L1} = C_{L2} = 100 pF$	10	30	60	ns
Driver Output Skew t _{DPLH} - t _{DPH} L	t _{DSKEW}	Figures 5 and 7, $R_{DIFF} = 54\Omega$, $C_{L1} = C_{L2} = 100 pF$		10	25	ns
Driver Rise or Fall Time	$t_{\rm DR},t_{\rm DF}$	Figures 5 and 7, $R_{DIFF} = 54\Omega$, $C_{L1} = C_{L2} = 100 pF$	5	15	30	ns
Maximum Data Rate	f_{MAX}				10	Mbps
Driver Enable to Output High	t _{DZH}	Figures 6 and 8, $C_L = 100 pF$, S2 closed		40	70	ns
Driver Enable to Output Low	$t_{ m DZL}$	Figures 6 and 8, $C_L = 100 pF$, S1 closed		40	70	ns
Driver Disable Time from Low	$t_{ m DLZ}$	Figures 6 and 8, $C_L = 15 pF$, S1 closed		40	70	ns
Driver Disable Time from High	t _{DHZ}	Figures 6 and 8, $C_L = 15 pF$, S2 closed		40	70	ns
Receiver Input to Output	$t_{ m RPLH}, \ t_{ m RPHL}$	Figures 9 and 11; $ V_{ID} \ge 2.0V$; rise and fall time of $V_{ID} \le 15$ ns	20	100	180	ns
t _{RPLH} - t _{RPHL} Differential Receiver Skew	t _{RSKD}	Figures 9 and 11; $ V_{ID} \ge 2.0V$; rise and fall time of $V_{ID} \le 15$ ns		13		ns
Receiver Enable to Output Low	t_{RZL}	Figures 4 and 10, $C_L = 100 pF$, S1 closed		40	100	ns
Receiver Enable to Output High	t _{RZH}	Figures 4 and 10, $C_L = 100 pF$, S2 closed		40	100	ns
Receiver Disable Time from Low	t_{RLZ}	Figures 4 and 10, $C_L = 100 pF$, S1 closed		40	100	ns
Receiver Disable Time from High	t_{RHZ}	Figures 4 and 10, $C_L = 100 pF$, S2 closed		40	100	ns
Time to Shutdown	t_{SHDN}	(Note 4)	50	200	600	ns
nu Briver Enable from necor in Shutdown to Output High	tEDSH(SHDN) ternational Lin	ited Figures And & Geo 15pF, S2 closed		40	200	ns
Driver Enable from Shutdown to Output Low	t _{DZL(SHDN)}	Figures 6 and 8, $C_L = 15 pF$, S1 closed		40	200	ns
Receiver Enable from Shutdown- to-Output High	t _{RZH(SHDN)}	Figures 4 and 10, $C_L = 100 pF$, S2 closed		150	500	ns
Receiver Enable from Shutdown- to-Output Low	t _{RZL(SHDN)}	Figures 4 and 10, $C_L = 100 pF$, S1 closed		150	500	ns

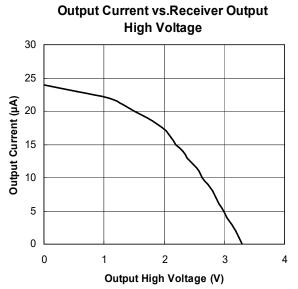
Note 4: The device is put into shutdown by bringing \overline{RE} high and DE low. If the enable inputs are in this state for less than 50ns, the device is guaranteed not to enter shutdown. If the enable inputs are in this state for at least 600ns, the device is guaranteed to have entered shutdown.



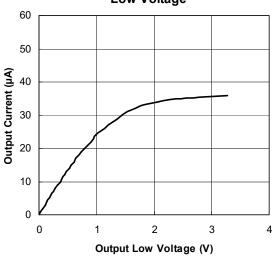
Typical Operating Characteristics

 $(V_{CC} = +3.3V, T_A = +25^{\circ}C, unless otherwise noted.)$

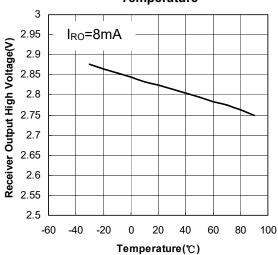




Output Current vs. Receiver Output Low Voltage



Receiver Output High Voltage vs.
Temperature

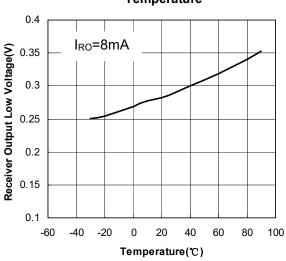




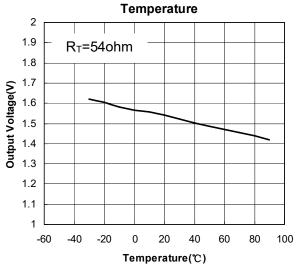
Typical Operating Characteristics (Continued)

 $(V_{CC} = +3.3V, T_A = +25^{\circ}C, \text{ unless otherwise noted.})$

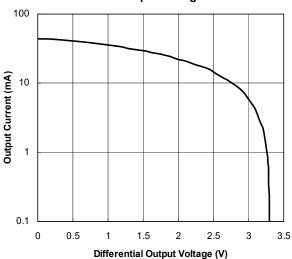
Receiver Output Low Voltage vs. Temperature



Driver Differential Output Voltage vs.



Driver Output Current vs.Differential Output Voltage





Pin Description

Pin N	Pin Number		F
UM3488	UM3491	Symbol	Function
-	1	NC	Not Connected
2	2	RO	Receiver Output. When \overline{RE} is low and if A - B \geq -50mV, RO will be high; if A - B \leq -200mV, RO will be low.
-	3	$\overline{ ext{RE}}$	Receiver Output Enable. Drive \overline{RE} low to enable RO; RO is high impedance when \overline{RE} is high. Drive \overline{RE} high and DE low to enter low-power shutdown mode.
-	4	DE	Driver Output Enable. Drive DE high to enable driver outputs. These outputs are high impedance when DE is low. Drive \overline{RE} high and DE low to enter low-power shutdown mode.
3	5	DI	Driver Input. With DE high, a low on DI forces non-inverting output low and inverting output high. Similarly, a high on DI forces non-inverting output high and inverting output low.
4	6	GND	Ground
4	7	GND	Ground
-	8	NC	Not Connected
5	9	Y	Non-inverting Driver Output
6	10	Z	Inverting Driver Output
7	11	В	Inverting Receiver Input
8	12	A	Non-inverting Receiver Input
-	13	NC	Not Connected
1	14	VCC	Positive Supply 3.135V ≤ VCC≤ 3.465V

Functions Tables

TRANSMITTING						
	INPUTS			OUTPUTS		
\overline{RE}	DE	DI	Z	Y		
X	1	1	0	1		
X	1	0	1	0		
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	conductor international Limiter	X X	High-Z	High-Z		
1	0	X		down		

RECEIVING					
	INPUTS		OUTPUT		
\overline{RE}	DE	A-B	RO		
0	X	≥-0.05V	1		
0	X	≤-0.2V	0		
0	X	Open/Short	1		
1	1	X	High-Z		
1	0	X	Shutdown		



Typical Operating Circuit

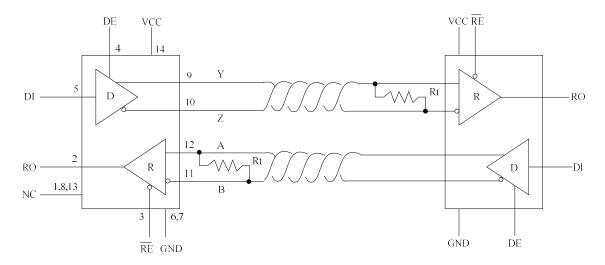


Figure 1: UM3491 pin configuration and typical full-duplex operating circuit

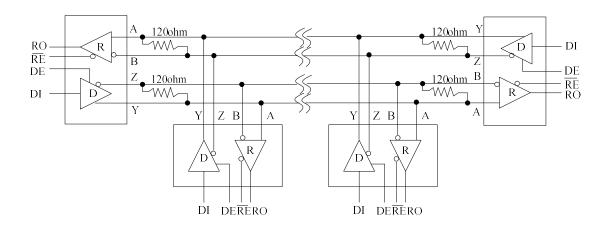


Figure 2: Typical Full-Duplex RS-422 Network

 ${\tt UM3491EESE\ Union\ Semiconductor\ International\ Limited\ IC\ TRANSCEIVER\ FULL\ 1/1\ 14SOP}$



Detailed Description

The UM3488/UM3491 high-speed transceivers for RS-422 communication contain one driver and one receiver. The device features fail-safe circuitry, which guarantees a logic-high receiver output when the receiver inputs are open or shorted, or when they are connected to a terminated transmission line with all drivers disabled.

The UM3488/UM3491 offer higher driver output slew-rate limits, allowing transmit speeds up to 10Mbps.

The UM3488/UM3491 is full-duplex transceiver. It operates from a single +3.3V supply. Drivers are output short-circuit current limited. Thermal shutdown circuitry protects drivers against excessive power dissipation. When activated, the thermal shutdown circuitry places the driver outputs into a high- impedance state.

Receiver Input Filtering

The receivers of the UM3488/UM3491 incorporate input filtering in addition to input hysteresis. This filtering enhances noise immunity with differential signals that have very slow rise and fall times. Receiver propagation delay increases by 20% due to this filtering.

Fail-Safe

The UM3488/UM3491 guarantees a logic-high receiver output when the receiver inputs are shorted or open, or when they are connected to a terminated transmission line with all drivers disabled. This is done by setting the receiver threshold between -50mV and -200mV. If the differential receiver input voltage (A-B) is greater than or equal to -50mV, RO is logic high. If A-B is less than or equal to -200mV, RO is logic low. In the case of a terminated bus with all transmitters disabled, the receiver's differential input voltage is pulled to 0V by the termination. With the receiver thresholds of the UM3488/UM3491, this results in a logic high with a 50mV minimum noise margin. Unlike previous fail-safe devices, the -50mV to -200mV threshold complies with the ±200mV EIA/TIA-422 standard.

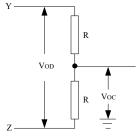
±15kV ESD Protection

As with all Union devices, ESD-protection structures are incorporated on all pins to protect against electrostatic discharges encountered during handling and assembly. The driver outputs and receiver inputs of the UM3488/UM3491 have extra protection against static electricity. Union's engineers have developed state-of-the-art structures to protect these pins against ESD of $\pm 15 \mathrm{kV}$ without damage.

The ESD-protected pins are tested with reference to the ground pin in a powered-down condition. They are tested to $\pm 15 \text{kV}$ using the Human Body Model.



Test Circuit



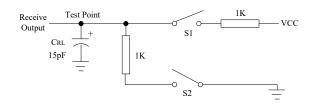
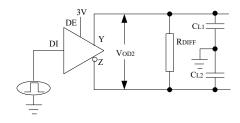


Figure 3. Driver DC Test Load Figure 4. Receiver Enable/Disable Timing Test Load



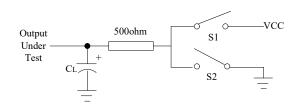
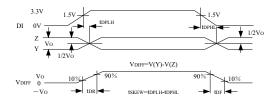


Figure 5. Driver Timing Test Circuit

Figure 6. Driver Enable and Disable Timing Test Load



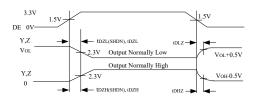
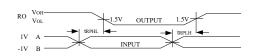
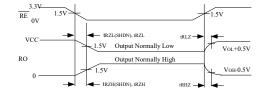


Figure 7. Driver Propagation Delays

Figure 8. Driver Enable and Disable Times





กพรงส์ เมื่อเกตบ อิน Receivari Propagation เป็นโลง แบบเกียบ เกราย์ เกตบ Propagation เป็นโลง แบบเกียบ เกตบ Propagation เป็นโลง แบบเกียบ เกตบ Propagation เป็นโลง เกตบ Propagation เกตบ Propagation เป็นโลง เกตบ Propagation เป็นโลง เกตบ Propagation เป็นโลง เกตบ Propagation เป็นโลง เกตบ Propagation เก็บโลง เกียบ Propagation เก็บโลง เกตบ Propagation เก็บโลง เก็บโลง

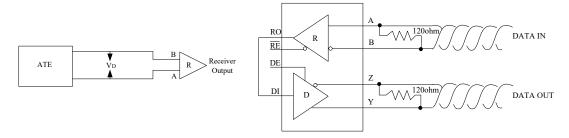


Figure 11. Receiver Propagation Delay Test Circuit

Figure 12: Line Repeater



Applications Information

256 Transceivers on the Bus

The standard RS-422 receiver input impedance is $12k\Omega$ (one-unit load), and the standard driver can drive up to 32 unit loads. The UM3491 has a 1/8-unit-load receiver input impedance ($96k\Omega$), allowing up to 256 transceivers to be connected in parallel on one communication line. Any combination of these devices and/or other RS-422 transceivers with a total of 32 unit loads or less can be connected to the line.

Reduced EMI and Reflections

The UM3488/UM3491 is slew-rate limited, minimizing EMI and reducing reflections caused by improperly terminated cables. Its high-frequency harmonic components are much lower in amplitude, and the potential for EMI is significantly reduced.

In general, a transmitter's rise time relates directly to the length of an unterminated stub, which can be driven with only minor waveform reflections. The following equation expresses this relationship conservatively:

Length =
$$t_{RISE} / (10 \times 1.5 \text{ns/ft})$$

where t_{RISE} is the transmitter's rise time.

Low-Power Shutdown Mode (UM3491)

Low-power shutdown mode is initiated by bringing both \overline{RE} high and DE low. In shutdown, the devices typically draw only 1nA of supply current. \overline{RE} and DE may be driven simultaneously; the parts are guaranteed not to enter shutdown if \overline{RE} is high and DE is low for less than 50ns. If the inputs are in this state for at least 600ns, the parts are guaranteed to enter shutdown. Enable times t $_{ZH}$ and t $_{ZL}$ in the Switching Characteristics tables assume the part was not in a low-power shutdown state. Enable times $t_{ZH(SHDN)}$ and $t_{ZL(SHDN)}$ assume the parts were shut down. It takes drivers and receivers longer to become enabled from low-power shutdown mode ($t_{ZH(SHDN)}$), $t_{ZH(SHDN)}$) than from driver/receiver-disable mode (t_{ZH} , t_{ZL}).

Driver Output Protection

Two mechanisms prevent excessive output current and power dissipation caused by faults or by bus contention. The first, a foldback current limit on the output stage, provides immediate protection against short circuits over the whole common-mode voltage range. The second, a thermal shutdown circuit, forces the driver outputs into a high-impedance state if the die temperature becomes excessive.

Line Length vs. Data Rate

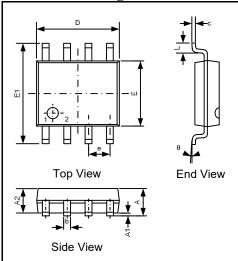
The RS-422 standard covers line lengths up to 4000 feet. For line lengths greater than 4000 feet, use the repeater application shown in Figure 12.



Package Information

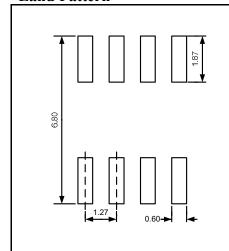
UM3488EESA SOP8

Outline Drawing



DIMENSIONS						
Symbol	MILLIMETERS			INCHES		
	Min	Тур	Max	Min	Тур	Max
A	1.35	1.55	1.75	0.053	0.061	0.069
A1	0.10	-	0.25	0.004	-	0.010
A2	1.25	-	1.65	0.049	-	0.065
b	0.30	-	0.51	0.012	-	0.020
c	0.15	-	0.25	0.006	-	0.010
D	4.70	4.90	5.10	0.185	0.193	0.200
Е	3.80	3.90	4.00	0.150	0.154	0.157
E1	5.80	6.00	6.20	0.228	0.236	0.244
e	1.27BSC			0.050 BSC		
L	0.40	-	1.27	0.016	-	0.050
θ	0°	-	8°	0°	-	8°

Land Pattern



NOTES:

- 1. Compound dimension: 4.90×3.90;
- 2. Unit: mm;
- 3. General tolerance ± 0.05 mm unless otherwise specified;
- 4. The layout is just for reference.

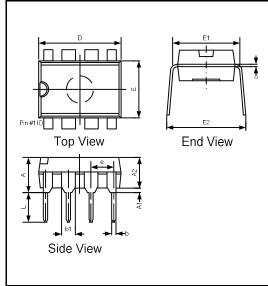
Tape and Reel Orientation





UM3488EEPA DIP8

Outline Drawing

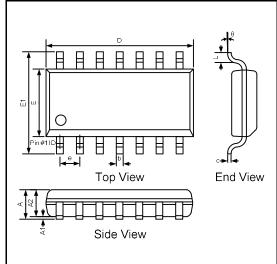


DIMENSIONS							
Symbol	MILLIMETERS			INCHES			
	Min	Тур	Max	Min	Тур	Max	
A	3.71	-	4.80	0.146	-	0.189	
A1	0.38	-	-	0.015	-	-	
A2	3.20	3.40	3.60	0.126	0.134	0.142	
b	0.38	-	0.57	0.015	-	0.022	
b1	1.52BSC			0.060BSC			
с	0.20	0.28	0.36	0.008	0.011	0.014	
D	9.00	9.20	9.50	0.354	0.362	0.374	
Е	6.20	6.40	6.60	0.244	0.252	0.260	
E1	7.32	-	7.92	0.288	-	0.312	
E2	8.40	-	9.05	0.331	-	0.356	
e	2.54TYP			0.100TYP			
L	3.00	3.30	3.60	0.118	0.130	0.142	



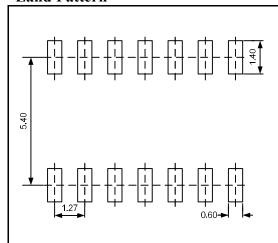
UM3491EESE SOP14

Outline Drawing



DIMENSIONS							
Symbol	MILLIMETERS			INCHES			
	Min	Тур	Max	Min	Тур	Max	
A	1.35	1.60	1.75	0.053	0.063	0.069	
A1	0.10	0.15	0.25	0.004	0.006	0.010	
A2	1.25	1.45	1.65	0.049	0.057	0.065	
b	0.36	-	0.49	0.014	-	0.019	
c	0.17	-	0.25	0.007	-	0.010	
D	8.53	8.63	8.73	0.336	0.340	0.344	
Е	3.80	3.90	4.00	0.150	0.154	0.157	
E1	5.80	6.00	6.20	0.228	0.236	0.244	
e	1.27BSC			0.050BSC			
L	0.45	0.60	0.80	0.018	0.024	0.031	
θ	0°	-	8°	0°	_	8°	

Land Pattern



NOTES:

- 1. Compound dimension: 8.63×3.90;
- 2. Unit: mm;
- 3. General tolerance ± 0.05 mm unless otherwise specified;
- 4. The layout is just for reference.

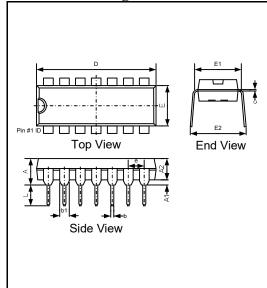
Tape and Reel Orientation





UM3491EEPE DIP14

Outline Drawing



DIMENSIONS						
Symbol	MILLIMETERS			INCHES		
	Min	Тур	Max	Min	Тур	Max
A	3.71	ı	4.80	0.146	ı	0.189
A1	0.50	ı	-	0.020	ı	-
A2	3.05	1	3.60	0.120	-	0.142
b	0.38	ı	0.57	0.015	1	0.022
b1	1.52BSC			0.060BSC		
С	0.20	-	0.36	0.008	-	0.014
D	18.80	-	19.40	0.740	ı	0.764
Е	6.20	6.40	6.60	0.244	0.252	0.260
E1	7.32	-	8.25	0.288	-	0.325
E2	7.62	-	10.90	0.300	-	0.429
e	2.54BSC			0.100BSC		
L	2.92	3.30	3.81	0.115	0.130	0.150



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